

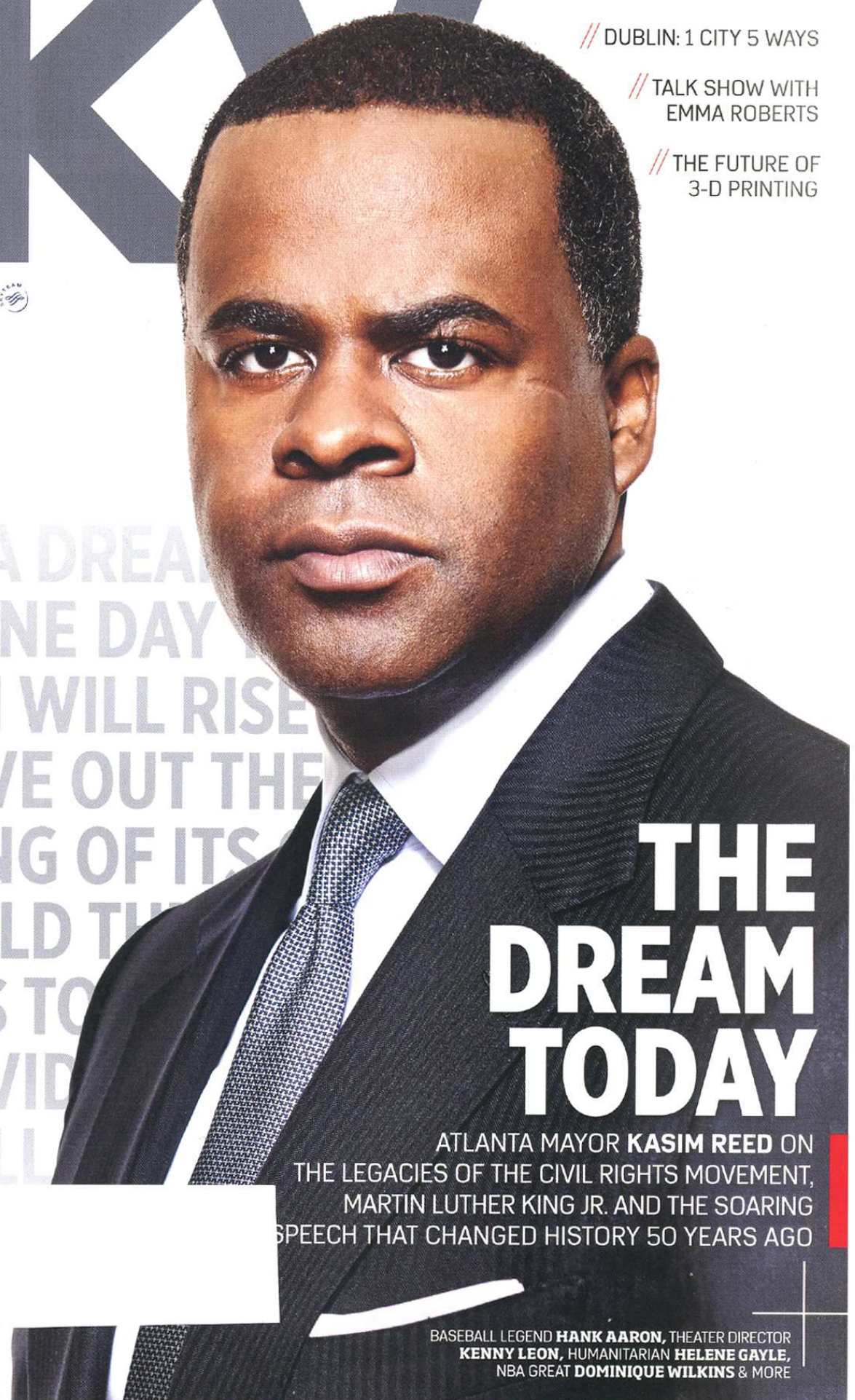
SKY



// DUBLIN: 1 CITY 5 WAYS

// TALK SHOW WITH EMMA ROBERTS

// THE FUTURE OF 3-D PRINTING



I HAVE A DREAM
THAT ONE DAY
NATION WILL RISE
AND LIVE OUT THE
MEANING OF ITS
'WE HOLD THE
TRUTHS TO
SELF-EVIDENT
THAT ALL

THE DREAM TODAY

ATLANTA MAYOR **KASIM REED** ON THE LEGACIES OF THE CIVIL RIGHTS MOVEMENT, MARTIN LUTHER KING JR. AND THE SOARING SPEECH THAT CHANGED HISTORY 50 YEARS AGO

BASEBALL LEGEND **HANK AARON**, THEATER DIRECTOR **KENNY LEON**, HUMANITARIAN **HELENE GAYLE**, NBA GREAT **DOMINIQUE WILKINS** & MORE



Distillers to Watch //

Will and Dave Willis

Bully Boy Distillers, Boston

Growing up in Massachusetts, brothers Will and Dave Willis loved turning apples from their family's fourth-generation farm into fresh cider. As they got older, it was an easy leap to apple brandy, then rum and whiskey. In 2010, they traded their two-gallon stovetop still for the 150-gallon variety. Under the name Bully Boy, an homage to their great-grandfather's beloved horse, the duo produces premium spirits



Bully Boy's Boston rum

in small batches, emphasizing quality over quantity. "That's the nice thing about being a small distillery—you can take some chances," says Dave Willis. "We can do a batch and get 11 gallons of uncut spirit. Jack Daniels spills more than this in an hour. The scale is a lot different and it allows us to be nimble." Boston-based Bully Boy offers an American straight whiskey and Boston rum, as well as three unaged spirits: vodka, white rum and white whiskey (aka moonshine). Willis finds summer an especially great time to mix white whiskey cocktails, which he says can be substituted in vodka drinks for a bolder, deeper flavor. Bully Boy spirits can be found in Massachusetts, Rhode Island and New Hampshire, but the Willis brothers have their sights set on other states. For now, those traveling through Boston's Logan International Airport can stock up in Terminal E's duty-free shop. —Molly Mogren